



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5374-1

Job Sheet 177725



9065

Part No: D5374-1

Job Qty: 12 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 8/30/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/30/18	8/30/18	0.00	0.00	Start Up Machining-4	BML	JB 18-05-30
100	Hardinge	12 pcs	8/30/18	8/30/18	0.00	1.53	Hardinge	"	JB 18-05-30
120	QC	12 pcs	8/30/18	8/30/18	0.00	0.00	QC8		JB 18-05-30
130	Packaging	12 pcs	8/30/18	8/30/18	0.00	0.00	Packaging3-2		JB 18-05-30
140	QC21-SA	12 Ea	8/30/18	8/30/18	0.00	0.00	QC21		JUN 01 2018

Part Op 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374
Descriptions:

JUN 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.3960 ft (.033 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	0	106	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
2	Bushing	0.750Inches ± 0.030	0.780 0.720	Diameter	
3	Bushing	0.196Inches + 0.005 - 0.001	0.201 0.195	Diameter	
4	Bushing	0.310Inches ± 0.030	0.340 0.280		
5	Bushing	0.060Inches ± 0.010	0.070 0.050		
6	Bushing	0.020Inches ± 0.010	0.030 0.010		
7	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	



Container No: S076351



Part: D5374-1

Job No: 177725

Serial No/Batch: S076351

Revision:

Inspector:

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Date: 05/20/18